

VIVA

— By Alegre Design —



■ **DESCRIPTION**

Viva shell is manufactured with SEBS double layer padded injection on the rigid Polypropylene (P.P) shell with mineral particles (SEBS Shell, 11 mm thickness) SEBS material provides a padded surface soft to the touch and an optimum hardness to resist an intensive use. It is a material with high water resistance (hydrolysis) and easy to clean. It keeps all chemical capabilities including the colour intensity against and extended Sun exposure (UVI effect). SEBS is a material without PVC, for that reason takes care of user's health and the environment Ø 20 mm **Steel** tube and 2 mm thickness frame. Chromed Silver, and white finishes. Black polypropylene (P.P) glides. It includes stacking caps (stacking maximum 5 units).

■ **BACK AND SEAT**



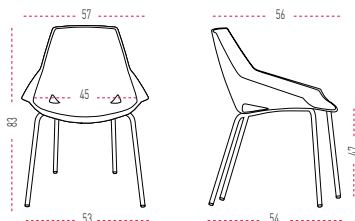
(see finishes and fabric card)



■ **SIZES**

Total height: from 830 mm
 Total width: from 530 mm
 Total depth: from 540 mm

■ **SIZES**



- ① SEBS system double layer padded injection
- ② Polypropylene (P.P) Shell with mineral particles (SEBS Shell, 11 mm thickness)
- ③ Stacking caps
- ④ Ø 20 mm steel tube and 2 mm thickness
- ⑤ Polypropylene (P.P) glides

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■ **BACK AND SEAT**

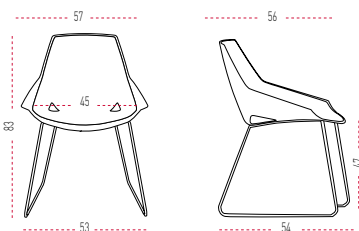


(see finishes and fabric card)

■ **SIZES**

Total height: from 830 mm
 Total width: from 530 mm
 Total depth: from 540 mm

■ **SIZES**



- ① SEBS system double layer padded injection
- ② Polypropylene (P.P) Shell with mineral particles (SEBS shell, 11 mm thickness)
- ③ Ø 18 mm steel tube and 2 mm thickness
- ④ Polypropylene (P.P) glides

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■ BACK AND SEAT



(see finishes and fabric card)

■ BASE



Aluminium



White

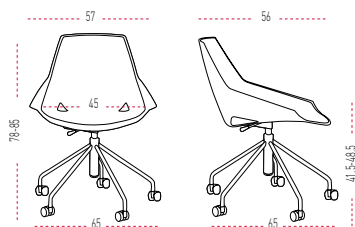
■ SIZES

Total height: from 765 mm to 835 mm

Total width: from 650 mm

Total depth: from 560 mm

■ SIZES



- ① SEBS system double layer padded injection
- ② Polypropylene (P.P) Shell with mineral particles (SEBS Shell, 11 mm thickness)
- ③ Moulded aluminium connector shell-leg base
- ④ Ø 18 mm steel tube and 2 mm thickness
- ⑤ Base Ø 65 cm
- ⑥ Anti-skid castors with soft band Ø 45 mm

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■ BACK AND SEAT



[see finishes and fabric card]

■ BASE



Swivel base. Silver polish
Ø 67,5 cm Black anti-skid
Polyethylene (PE)



Swivel base black polyamide
Ø 67,5cm Black anti-skid
polyethylene (PE)



Swivel base white polyamide
Ø 67,5cm Black anti-skid
polyethylene (PE)

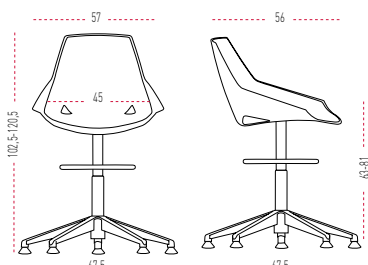
■ SIZES

Total height: from 1010 mm to 1190 mm

Total width: from 675 mm

Total depth: from 560 mm

■ SIZES



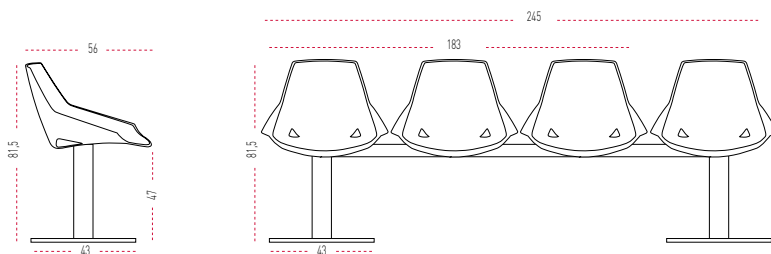
- ① SEBS system double layer padded injection
- ② Polypropylene (P.P) Shell with mineral particles (SEBS Shell, 11 mm thickness)
- ③ Moulded Aluminium connector shell-leg base
- ④ Gas lift
- ⑤ Ø 18 mm steel tube and 2 mm thickness
- ⑥ Chromed steel footrest. Curved tube Ø 18 mm, 1,5 mm thickness
- ⑦ Swivel base Ø 67,5 cm 6 mm thickness
- ⑧ Polypropilene (PE) glides colour black



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- ② **Central beam** manufactured by steel 80 x 40 x 2 mm thickness. Silver finish; Moulded aluminium plate to fix the shells to the beam.
- ③ **Column** is manufactured by steel tube Ø 76 X 2 mm thickness. Silver finish.
- ④ Steel **Base** 8 mm thickness.

■ SIZES



■ SIZES

Total height: from 815 mm
 Total width: from 1830 to 2450 mm
 Total depth: from 560 mm

■ BACKREST AND SEAT



(see finishes and fabric card)

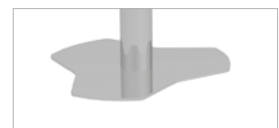
■ BASE



Steel frame, silver epoxy finish
 80 x 40 x 2 mm thickness



Steel tube, Silver epoxy finish
 Ø 76 x 2 mm thickness



Steel base, 8 mm thickness
 silver epoxy finish



MATERIALS

Maximum use of materials to eliminate and minimize scraps. Use of recyclable and recycled materials in those components that do not affect the functionality and durability.

35,31%
RECYCLED
MATERIALS



PRODUCTION

Maximum optimization of energy use. Minimal environmental impact. Last generation technological systems. Zero discharge of wastewater. No VOC coatings. Processes free of heavy metals, phosphates, OC and COD.

100%
RECYCLABLE
ALUMINIUM, STEEL
& WOOD



TRANSPORT

Detachable systems. Volumes that facilitate the optimization of space. Maximum reduction of energy consumption by transport.

100%
RECYCLABLE
PACKAGE AND THINNER
FREE



USE

Quality and warranty. Long lasting. Replacements available.

EASY
TO CLEAN
AND MAINTAIN



DISPOSAL

Waste reduction. Supplier-manufacturer packaging reuse system. Components are easy to be separated. Inks in packaging are water-based, without solvents.

97,15%
RECYCLABLE
MATERIALS

CERTIFICATES AND REFERENCES

The different programmes get points in different environmental categories to get the LEED certificate (sustainability, material and resources, water, energy and atmosphere, inner environment quality, innovation and design).

 The mark of responsible forestry	 PEFC Certificate	 EN ISO 14006:2011 ECODESIGN Certificate	 UNE-EN ISO 9001:2008 ISO 9001 Certificate	 UNE-EN ISO 14001:2004 ISO 14001 Certificate	 E1 Certificate by EN 13986	 ACTIU TECHNOLOGY PARK LEED® PLATINUM certified by USGBC Leadership in Energy & Environmental Design <small>LEED® Gold certified 2011 - LEED® Platinum certified 2017</small>
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STANDARDS

VIVA has passed tests done in our technical department as well as the tests done in **AIDIMA** the Technological Institute for furniture. The tests correspond to:

4 Legs. Standard applied

- **UNE-EN 16139:13.** Furniture. Resistance, long lasting, security. Requirements for non domestic use seating.

Beam Seating. Standard applied

- **UNE-EN 15373:07.** Furniture. Resistance, long lasting, security. Requirements for non domestic use seating.
- **UNE-EN 1022:05.** Office furniture. Confident chairs.
- **UNE-EN 1728:00.** Domestic furniture - Seating - Test methods for the determination of strength and durability.